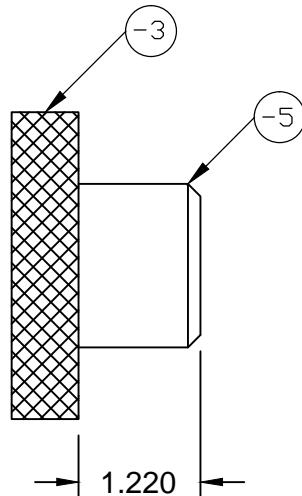


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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D -1 FROM Ø1.6343-1.6338 TO Ø1.634 +0.001-.001, CH'D -3 O.D. FROM Ø1.6350-1.6345 TO Ø1.635 +.001 -.000 PER S.E.		1/13/11	RJC	RW
2		CH'D ASSY. DIM FROM 1.240, ADDED -1 Ø1.634 P.F. -3, ADDED -3 Ø1.635 P.F. -1 & CHAMFER .03 x 45°, CH'D LENGTH FROM 1.680 PER S.E.		12/8/11	RJC	SE



BEARING INSTALLER

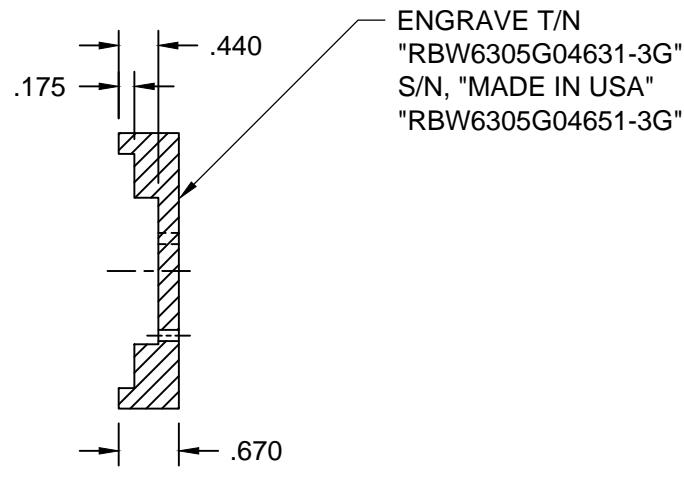
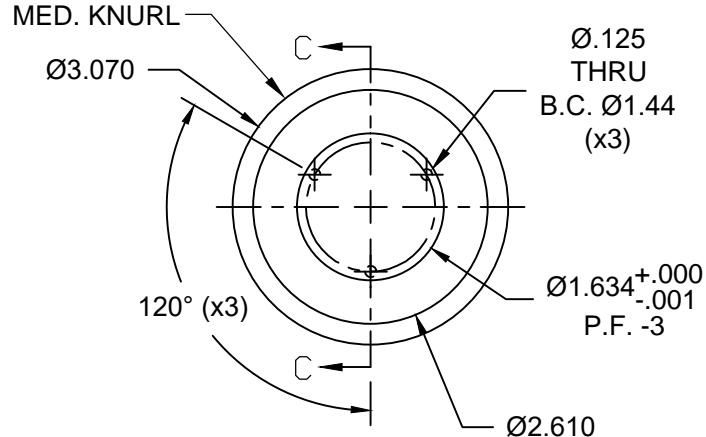
NOTE:  
TOOL PART OF KIT RBW6305G01331-3G.

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	HANDLE	1018	Ø3-1/8 x 7/8	2
			-3	1	GUIDE	WHITE DELRIN	Ø1-3/4 x 1-7/8	3
ASSY #								

TITLE		RED BARN MACHINE
DWG NO.		RBW6305G04631-3G
REV		2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS		DRAWN BY: CLOUGH
.XXX ± .005		APPROVED <i>D. Weil</i>
.XX ± .01		HEAT TREAT
.X ± .1		FINISH SPEC
		USED ON MODEL
		AW139
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	NTS	DATE 3-30-10
		SHEET 1 of 3

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REV		DESCRIPTION		DATE	INITIAL	APPROVED
1		CH'D -1 FROM Ø1.6343-1.6338 TO Ø1.634 +.000-.001, CH'D -3 O.D. FROM Ø1.6350-1.6345 TO Ø1.635 +.001 -.000 PER S.E.		1/13/11	RJC	RW
2		ADDED -1 Ø1.634 P.F. -3.		12/8/11	RJC	SE



SECTION C-C

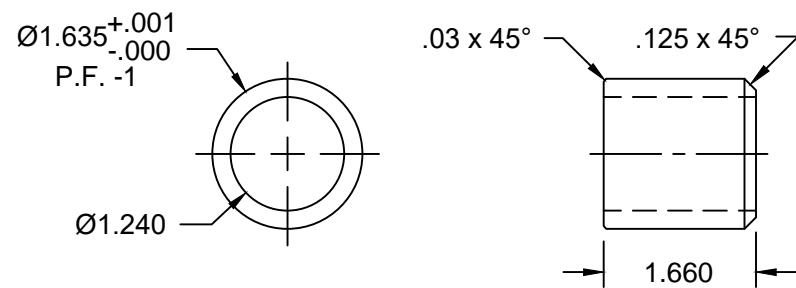
(-1)

HANDLE

 RED BARN MACHINE	
TITLE	
PUSHER, CLUTCH OUT BRG INSTALLATION	
DWG NO.	REV
RBW6305G04631-3G-1	2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± 5°	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II CLASS II	
USED ON MODEL	
AW139	
SCALE NTS	DATE 3-30-10
SHEET 2 of 3	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	CH'D -1 FROM Ø1.6343-1.6338 TO Ø1.634 +000-.001, CH'D -3 O.D. FROM Ø1.6350-1.6345 TO Ø1.635 +.001 -.000 PER S.E.	1/13/11	RJC RW
2	ADDED -3 Ø1.635 P.F. -1 & CHAMFER .03 x 45°, CH'D LENGTH FROM 1.680 PER S.E.	12/8/11	RJC SE



(-3)

GUIDE

RED BARN MACHINE	
TITLE PUSHER, CLUTCH OUT BRG INSTALLATION	
DWG NO. RBW6305G04631-3G-3	REV 2
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	
FRACTIONS ± 1/32 ANGLES ± .5°	DRAWN BY: CLOUGH APPROVED <i>D. Weil</i>
HEAT TREAT FINISH SPEC	
USED ON MODEL AW139	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR. .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 3-30-10
SHEET 3 of 3	